

## ENVIRONMENTAL SAFETY SYSTEMS, INC.

800 E. Northwest Hwy., Suite 700 Palatine, IL 60067 (708) 843-8449

111252

June 17, 1991

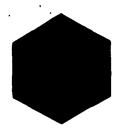
Mr. David Gratt ARROW GEAR COMPANY 2301 Curtiss Street Downers Grove, IL 60515

Dear Dave:

Whatever fuels or hazardous materials you need to store. Witra-Vault is the ditimate solution. Ultra-Vault gives you the security of a UL listed containment system, combined with the convenience of an above-ground storage tank. Built of rugged lingauge steel with a 6" inch concrete vault poured between a steel outer tank and a UL listed steel inner tank. Ultra-Vault meets NFFA 30 and provides a 2 hour fire wall sating which allows you to achieve full regulatory compliance for the storage of flammable liquids. The Concrete can be proved on location or shipped precast, and provides thermal protection for storing flammable liquids. Ultra-Vault eliminates the tost and liability of installing or replacing underground tanks, and its rectangular design lets you make the most of your valuable space.

#### 3731/5/28/1/202:

- Tanu is 7-1 listed.
- 11 Jauge Prime Steel Inner and Duter Tank
- Continuous Welded Construction
- For' Lift Channels For Jonvenient Relocation
- Virtual elimination of emp potential soil contemination.
- The B" contract result provides thermal protection
- Maera deguiracerra di MRTA 31 con aprie ground tanks.
- legite of with and a usal disagners.



## ENVIRONMENTAL SAFETY SYSTEMS, INC.

## 800 E. Northwest Hwy., Suite 700 Palatine, IL 60067 (708) 843-8449

- Pribe tube between walls allows for leak detection monitorine.
- Compress vault can be poured on location or shipped precast.
- fual compartments are available.
- Standard tanks warranted for 20 years.
  - 30-year warranty available.
- Reflective High Gloss Adrylic Ename: Exterior
- Surfaces Green, Red, Black, Yellow, White
  - White ordered if not specified

#### ULTRA-VAULT, POUBLE WALL ABOVE GROUND TANK - UT-500-2

- Capacity 500 Gallons
- Dimensions 11'-0" X 3'-4" X 4'-1" (L X H X W)
- Weight 1,700 lbs Empty
- Weight 17,000 lbs Poured 24" Manway
- 2" Quick Discennest
- Euction Pipe -
- Level Gauge
- #3,935.00 Empty
- = \$4,465.00 Foured at Factory

#### lor ough Equipment:

- 17" lismeter Fill Hatch (Quick spening & Lockable)
- Direct Reading Tank Gauge

Restins

Fill

- Remote - Puilt id Bustism Pipe
- l" Cyls) Disaennest
- Chapebhich Bight Blass
- Tank Mounted Pumps and Heaters
- Freeist interior Coating
- Tration Exterior Finishes Trasicon Gressill Box with Lid
- Popass Stap and Handrai.
- ie Ritergenoù Vent e 2<mark>7</mark>
- erne Beffle
- Steam Sulfikesi
  - les Modified Basea

Bait C. Mellin Entelos

Gauge



8302 Laurel Fair Circle • Suite #130 • Tampa, FL 33610 800 330-8771 • 800 330-6949 • FAX: 813 626-5468

#### SPECIFICATION FOR ABOVE GROUND

#### FUEL VAULTS

- Inner steel tank shall be minimum of 10 gauge material, shall be rectangular in shape and shall be of capacity and dimensions as shown on the drawing.
- 2. Inner steel tank shall be UL-142 Listed and shall meet requirements of NFPA-30 for above ground tanks.
- 3. Secondary containment shall be a 6" vibrated concrete vault with a minimum two-hour fire rating. Concrete shall be standard 6-sack mix with 3/8" or smaller rock and shall be poured, vibrated, finished and cured:
  - A. at manufacturing plant, prior to shipment.
  - B. at site, after shipment.
- 4. The third containment shall be a 10 gauge rectangular steel tank as shown in drawing.
- 5. The entire finished vault assembly shall be supported by 6" x 2" high steel channel supports projecting 4" from each side and have 3/4" hole at each end for anchoring. There shall be 2 support channels for 250 gallon vaults and a minimum of 3 support channels for larger size vaults.
- 6. Vaults shall have the capability of monitoring for leaks between the primary and secondary containment.
- 7. Vaults shall have the number and size threaded openings as shown on drawing.
- 8. Inner tank shall be equipped with a 6" emergency vent as required by NFPA-30.
- 9. Vaults shall be placed on reinforced concrete slabs.
- 10. Outer steel tank shall be finished with a reflective white epoxy coating, Sherwin-Williams Tile Glaze or equal.
- 11. Vaults shall have appropriate warning and identification signs or decals for the intended service in minimum 4" high red letters.



#### HLTRAVAULT INSTALLATION INSTRUCTIONS

- 1. Do not remove shrink wrap around tank, until concrete pouring is complete. Shrink wrap protects the exterior paint from concrete spillage.
- 2. Make sure tank is in exact position and level before pouring concrete.
- 3. Check that all bungs are individually covered including threads. This will prevent concrete from getting into tank and will also protect the threads.
- 4. Start pouring concrete into one end of tank. It is important that concrete flows under the tank evenly to eliminate air pockets. This can be accomplished by placing concrete in one end of the tank, vibrating as needed to keep concrete moving, until concrete flows out from under inner tank at other end.
- 5. Continue pouring concrete working from starting point to opposite end of tank until outer tank is full.
- 6. Finish concrete top as desired and allow to dry.
- 7. If required, use a 5/8" wedge bolt to anchor tank earthquake shoes to pad.
- 8. Tank top equipment may be installed immediately after concrete is poured.
- Remove shrink wrap after concrete is dry.

IMPORTANT: Place neccessary decals on tank - Flammable, No-Smoking, Gasoline or Deisel.

# FOR ULTRAVAULT INSTALLATIONS

Concrete: Standard 6 sack mix with 3/8" or smaller rock.

<u>Vibrator</u>: Whacker M2000 or similar with 1" head. Length of whip should be at least 1/2 the depth of the

outer tank.

Concrete Pumper: If required, May-Co LST3060. Length of hose

will vary depending on your needs. Diameter

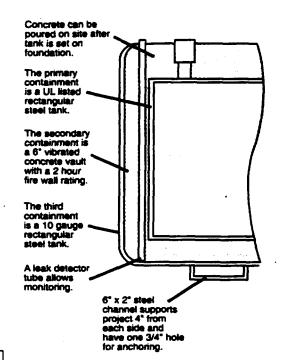
of hose should be 2" to 2 1/2".



#### Standard Features

- Tank is U L Listed.
- Tank sits on 2" steel supports to allow complete visual leak inspection.
- Virtual elimination of any potential soil contamination.
- Meets requirements of NFPA 30 for above ground tanks.
- Designed to withstand natural disasters.
- The 6" concrete vault provides thermal protection to flammable liquids being stored in excessively hot environments.
- Probe tube between walls allows for leak detection monitoring.
- Concrete vault can be poured on location or shipped precast.
- UltraVaults are available in 250, 500, 1000, and 2000 gallons.
- Dual compartments are available.
- Standard tanks warranted for 20 years. 30-year warranty available.

CAPACITY	DIMENSIONS			WEIGHTS (lbs.)	
(Gallons)	Width	Length	Height	Empty	Poured
250	3'6"	7'8"	3'3"	1100	8500
500	4'1"	11'0"	3'4"	1700	13000
1000	4'10"	11'0"	4'8"	2500	18500
2000	6'10"	12'9"	5'1"	3700	28500
Dual 500	4'10"	11'0"	4'8"	2500	18500
Dual 1000	6'10"	12'9"	5'1"	3700	28500



### Dispensing Packages

Standard Dispensing Packages are available for diesel fuel, gasoline and fuels containing alcohol.

All packages include 15 GPM, 1/3 HP, explosion-proof UL-listed tank mounted dispensing pump with meter, filter, hose, manual nozzle, level gauge, fill cap, vent riser and cap, emergency vent and appropriate decals.

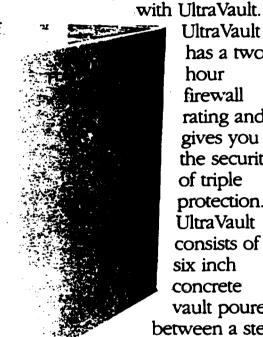
Optional packages are furnished to meet Phase I or Phase II Vapor Recovery Regulations.

The following Optional Accessories are available:

- Overfill Container with Cover.
- Steel Steps and Handrail.
- Automatic Shut-Off Nozzle.
- Special Length Hose.
- High-Hang Hose Retractor and Stand.
- Leak Monitoring System.
- High Level Alarm.
- Level Gauge.

# asseround Storage emble l'iquids.

Now you can store and dispense fuels and flammable liquids aboveground...



**UltraVault** has a twohour firewall rating and gives you the security of triple protection. **UltraVault** consists of a six inch concrete vault poured between a steel

outer tank and a UL-142 listed steel inner tank. The concrete can be

poured on location or shipped precast, and provides thermal protection for storing flammable liquids.

UltraVault sits on two-inch supports, making visual leak inspection easy, and a probe tube between the walls allows for leak detection monitoring. Fuel dispensing packages may also be purchased and are easily installed (see reverse side for complete package information).

For more information about UltraVault, call 800 330-6949